

## GELLING AND CURING TIME

Temperature at anchoring base	Gelling time	Curing time
- 5 °C to - 1 °C	180 min.	200 hrs.
0 °C to + 4 °C	150 min.	90 hrs.
+ 5 °C to + 9 °C	120 min.	40 hrs.
+ 10 °C to + 19 °C	30 min.	18 hrs.
+ 20 °C to + 29 °C	14 min.	10 hrs.
+ 30 °C to + 40 °C	7 min.	5 hrs.

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.